

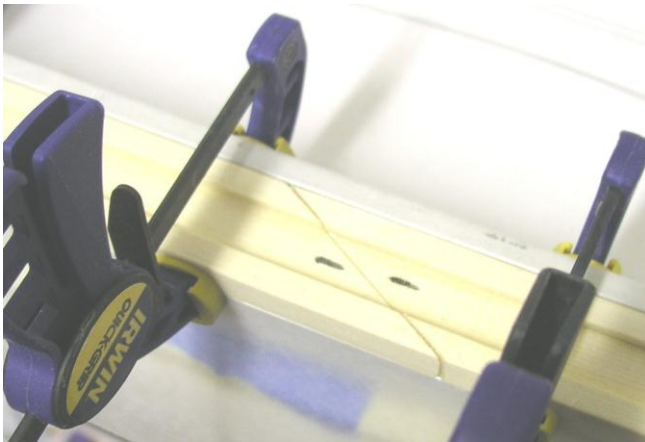
BOTTOM WING PHOTOS



Glue spar pieces together support straight



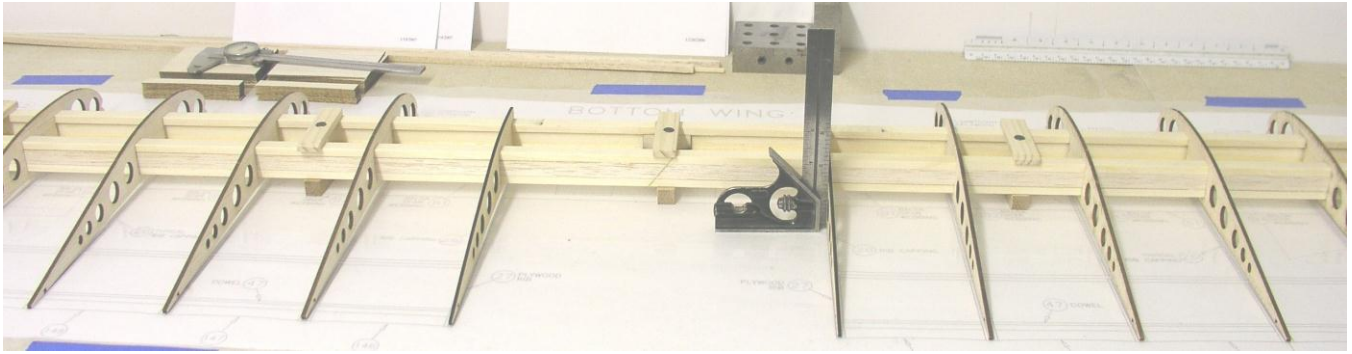
Use support clamps the total length of spar



Splice, glue and clamp spars together



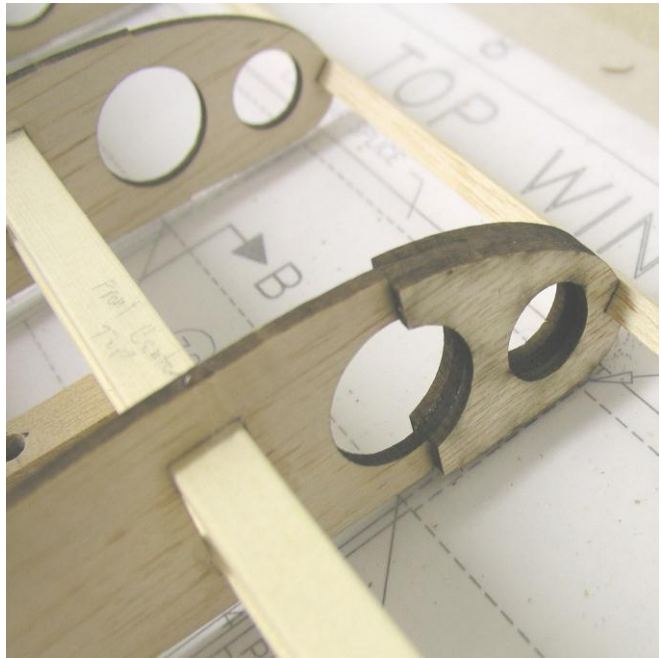
Keep spars flat and straight at splice joint



Slide ribs onto spars and into position



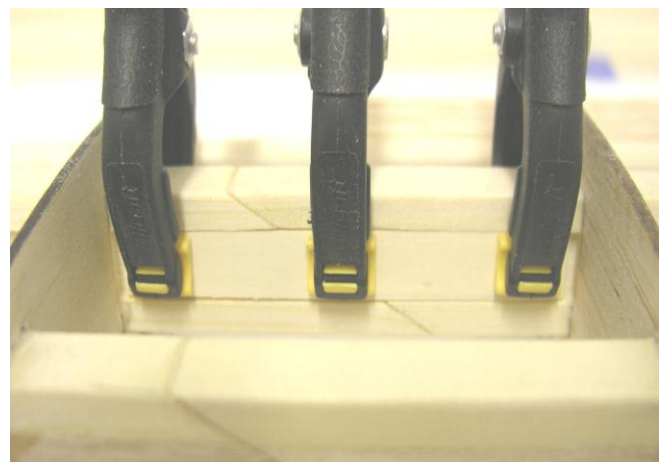
Square ribs to spars, glue in position



Glue leading edge and rib noses to wing



Add trailing edge and stringer to ribs



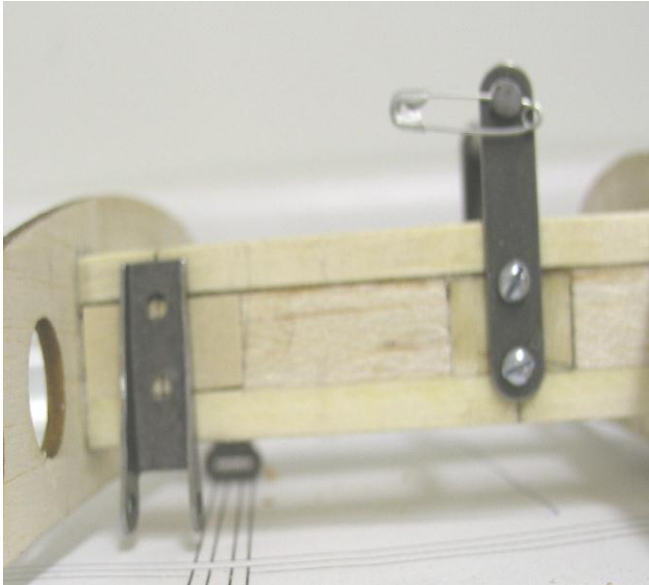
Add plywood doublers over spar splices



Tape rib noses, sand leading edge to shape



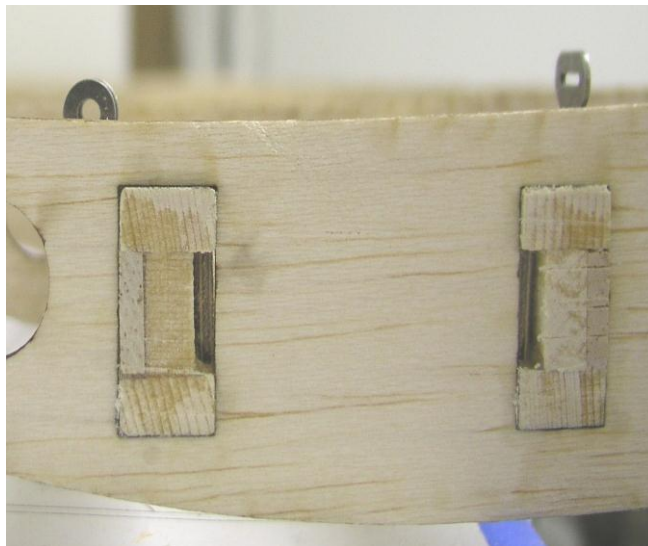
Locate fittings #300, 314 and 315



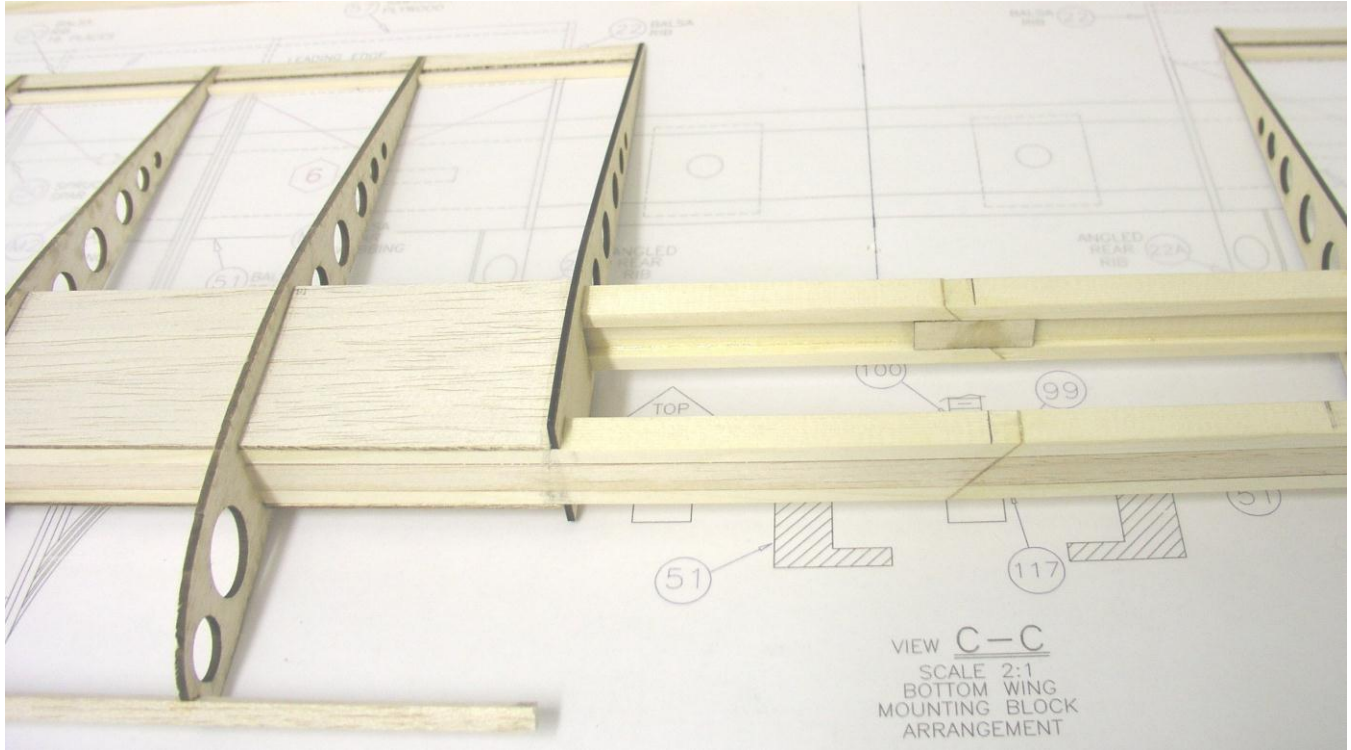
Rear wing skid #314 and fitting #300



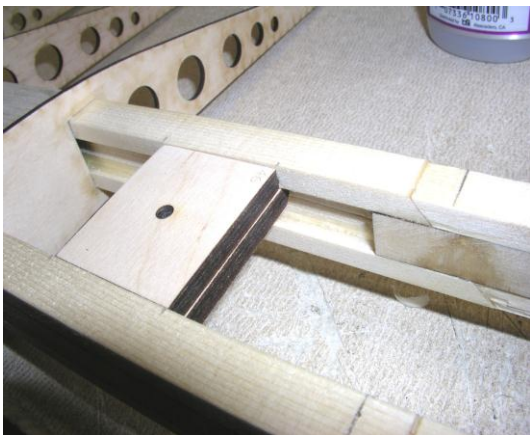
Forward wing skid #315 and fitting #300



Ensure wing skid fittings #314 and 315 clear the bottom of rib



Cover spars with shear webbing. Leave center of wing open until you test fit wing to fuse Also, leave front nose to root rib off until you mount landing gear helping you locate rib.



Glue bottom wing support blocks 46 into position after it has been fitted on the fuselage.



Center section covered with plywood C3 and C4