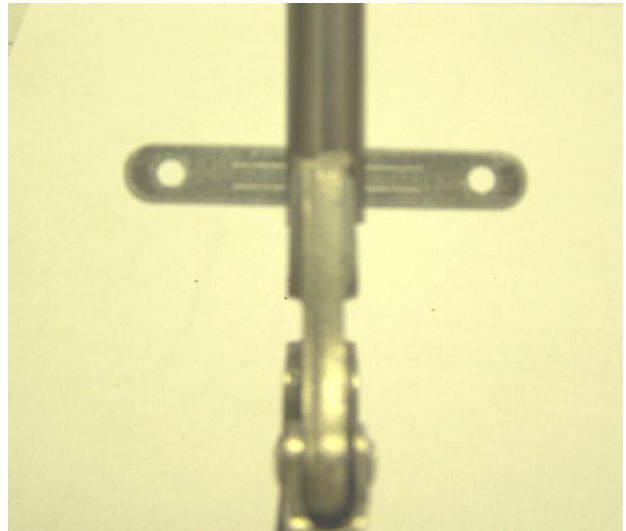


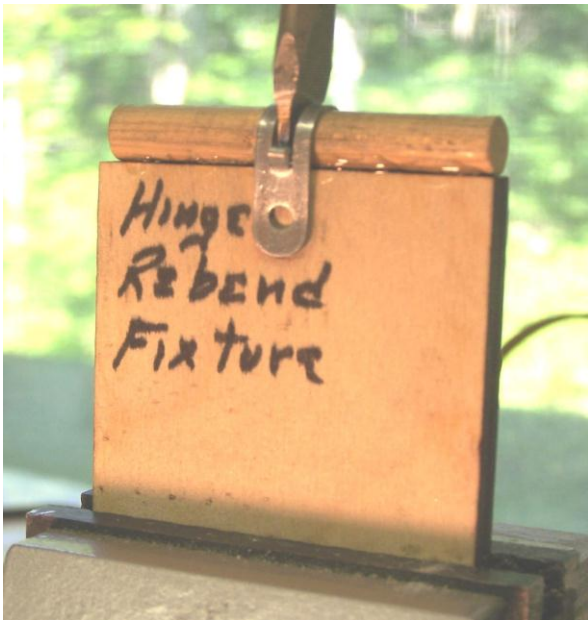
HINGE PHOTOS



Tools used for hinge bending



Bend hinge around steel rod



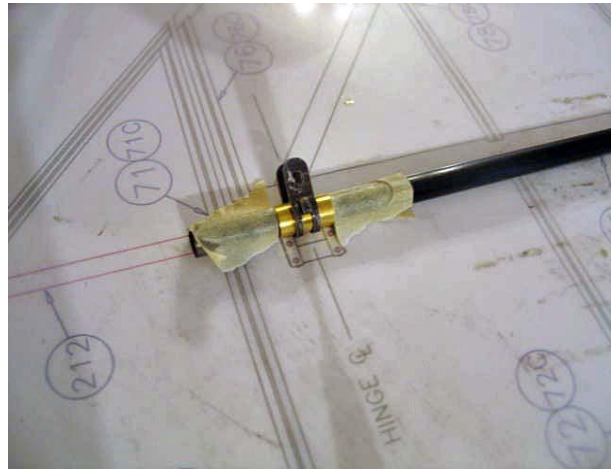
Screw driver used to bend hinge strap



Steel rod rounds inner hinge strap



Hinge on center brass bushing



Tape hinge outside collars



Brass collars being drilled



Collars are pinned in place
Hinge is soldered to bushing